

What is claimed is:

1. A fill-up control valve structure comprising a casing attached to a fuel tank, a float provided in a space defined in said casing so as to cause an up-and-down movement, a valve body provided at an upper portion of said float, a ventilation passage communicating with a downstream side of said valve body, and at least one first ventilation hole opened at a lower part of said casing to connect the inner space of the casing and said fuel tank to introduce fuel from said fuel tank into said space, wherein
at least one second ventilation hole is provided at an upper part of said casing to connect said inner space of the casing and said fuel tank, and a hole size of second ventilation hole is smaller than that of said first ventilation hole.
2. The fill-up control valve structure in accordance with claim 1, wherein said casing has a flange through which said casing is attached to said fuel tank, and a fuel pump unit is attached to said flange.
3. The fill-up control valve structure in accordance with claim 1, wherein said ventilation passage is connected to another ventilation passage in the vicinity of said valve body, and said another ventilation passage has a hole size smaller than said ventilation passage and has the other end being connected to said fuel tank.
4. The fill-up control valve structure in accordance with claim 1, wherein said valve body provided at the upper portion of said float is constituted by a large-diameter first valve body and a small-diameter second valve body which operate individually.
5. The fill-up control valve structure in accordance with claim 4,

wherein said first valve body and said second valve body are arranged into a layered structure.